



australia

2012

GILDAN[®]

GILDAN® Vertically Integrated Manufacturing

RAW MATERIALS

Gildan uses USA cotton, ethically grown and harvested under the world's tightest standards for environmental standards and labour practices.



SPINNING

Gildan yarns are produced using the most recent technology and equipment, reducing waste and energy use while ensuring only the highest quality yarns find their way into your products.



KNITTING

Engineered to deliver the very best printing surface, Gildan's facilities deliver consistent fabric density, weight and performance.



DYEING

Gildan's large capacity dyeing and finishing factories ensure every dye lot meets the tightest standards for colour consistency.



CUTTING

Automated Italian cutting machinery ensures each and every Gildan garment meets our standards for shape and specifications.



SEWING

More than 24,500 sewing employees are committed to delivering great quality every day. Our labour programmes treat employees like family, with respect, dignity and loyalty.



Gildan's business model is simple...

put large quantities of finished goods inventory in warehouses to meet customer demand with immediate deliveries.



Quality you can Trust!



RAW MATERIALS

Gildan Quality starts with careful selection of only the very best raw materials. We use USA Cotton and fibres in our products. Everything coming into our plants must meet our strictly enforced Environmental Management standards. Our Gildan Quality System (GQS) extends to every supplier we have and ensures that we build Quality into every step.

TECHNOLOGY

Gildan has invested more in new plants, equipment and technology than any other apparel manufacturer in the world. Every stage of the manufacturing process is monitored, documented and optimised to achieve the highest and most consistent quality. Training is also very critical to success... last year our employees received more than 300,000 hours in training.



MEASUREMENT

A core principle of GQS is careful measurement of every input and output at each stage of the process. Internal and external auditors document every measurement, which is then relayed and reported upon by our systems. This ensures the consistent high quality of our products from year to year.

COLOUR CONSISTENCY

With one of the widest colour palettes in apparel, delivering consistent colours is very important. Every dye lot we produce is analysed using colour photospectrometry equipment. This converts colour to a formula, with a precision beyond the human eye. This ensures that colour matching can consistently meet our exacting standards.



AUDITS

Using Basic Quality and Acceptable Quality Level (AQL) metrics, we employ a team of external auditors who carefully review random production prior to shipment to further ensure our products meet our standards. These inspectors' results are communicated to the highest levels of the company... a sign that Quality is the highest priority of our company.

GQS

Gildan Quality System is based on ISO 9000 principles and is your assurance that Gildan products you sell to your customers meet the industry's highest standards for quality and value... GQS from Gildan... a brand you can trust!



IS THIS:

- A** A LAGOON THAT LOCAL WILDLIFE CALLS HOME?
- B** A WATER RESERVOIR FOR IRRIGATING FARM CROPS?
- C** A WASTEWATER TREATMENT SYSTEM AT ONE OF THE WORLD'S LARGEST TEXTILE FACTORIES?
- D** ALL OF THE ABOVE

D—ALL OF THE ABOVE

Our innovative BIOTOP[®] system uses gravity and microorganisms to responsibly clean and reuse the wastewater from one of the world's largest apparel manufacturing plants.



Gildan, a Brand you can Trust!

As the world's leading vertically integrated manufacturer of basic apparel and socks, we currently employ more than 28,000 employees in Central America, the Caribbean and Bangladesh in production facilities. Our manufacturing plants are some of the largest volume facilities producing basic textiles and apparel in the world.

One of our core company values is to carefully scrutinise every detail of our operations and every impact of our products. Our corporate social responsibility programme is called Genuine Stewardship™ and reflects the commitment we make to the environment, our people and the communities where we operate.

Environment

Our strictly enforced Environmental Management System ensures careful scrutiny of all inputs into our process. The products we sell carry the prestigious Oeko-Tex Standard 100 accreditation.

Our manufacturing engineers carefully employ the Recycle, Reduce and Re-use principle in reviewing every process. Here are some examples of our successes:

- BIOMASS steam and energy generation systems use agricultural waste to create steam used in our wet processes, resulting in reduced GHG emissions by more than 12,000 metric tonnes monthly.
- Innovative BioTop® bio-organic wastewater treatment system virtually eliminates all the dyes and chemicals from our wastewater using only gravity, bacteria and sunlight in large treatment lagoons.

People

Our compensation and benefits programmes are designed to ensure safe and ethical working conditions everywhere Gildan products are made. Our Gildan Code of Conduct contains all the core elements of the International Labor Organization's and Fair Labor Association's codes. We supplement internal audits with independent 3rd party audits by groups like the FLA, WRAP and international brands.

Our facilities feature generous programmes including:

- Free medical clinics
- Subsidised transportation and meals
- Educational initiatives
- Innovative ergonomics programmes

Community

We are members of the communities where we operate. We actively engage with Non-Governmental Organisations (NGO's) to develop community based programmes that invest in sustainable economic development in the region. Our largest community programme has been:

- IPC—Central American Polytechnic Institute where students learn apparel, textile and electromechanical skills designed to educate the next generation of technicians, supervisors and trainers for the industry.

These three pillars represent the main focus of our Genuine Stewardship programme. We are committed to transparency and as such publish an annual Corporate Citizenship interim report. In this document we openly discuss our objectives, successes and failures and welcome engagement with NGO's and stakeholders of all types. Please visit www.gildancsr.com and find out more about these programmes.



What's New for 2012

6 New Styles
10 New Colours

GILDAN IS VERY PLEASED TO INTRODUCE OUR 2012 COLLECTION.

We've expanded our Softstyle collection with the new Men's and Ladies' V-Neck T-Shirts. In addition is the Ladies' Tank Top, so Softstyle never looked and felt so good!

For uniform programmes, we've expanded our DryBlend™ offering with a classic design Piqué Sport Shirt in men's and ladies', offering classic looks with moisture wicking performance at basics pricing.

Add to this an amazing 10 new colours that are on trend, your programmes are sure to benefit with Gildan!



94800/94800L Adult and Missy Fit Piqué Sport Shirts



64200L Ladies Tank Top

New Styles for 2012

- 64200L Ladies Tank Top
- 64V00 Adult V-Neck T-Shirt
- 64V00L Ladies V-Neck T-Shirt
- 94800 Adult Piqué Sport Shirt
- 94800L Missy Fit Piqué Sport Shirt
- 18700 Vintage Classic Adult Full Zip Hooded Sweatshirt



2012 PRODUCT OFFERING INDEX

| | | |
|---|--|------------|
| What's New for 2012 | | 6-7 |
| 64200L | New Softstyle Ladies Tank Top | 8 |
| 64V00 | New Softstyle Adult V-Neck T-Shirt | 9 |
| 64V00L | New Softstyle Ladies V-Neck T-Shirt | 9 |
| 64000 | Softstyle Adult T-Shirt | 11 |
| 64000L | Softstyle Ladies T-Shirt | 11 |
| 5000 | Heavy Cotton Adult T-Shirt | 12 |
| 2200 | Ultra Cotton™ Adult Tank Top | 13 |
| 2400 | Ultra Cotton™ Adult Long Sleeve T-Shirt | 13 |
| 2400B | Ultra Cotton™ Youth Long Sleeve T-Shirt | 13 |
| 2000 | Ultra Cotton™ Adult T-Shirt | 14 |
| 2000B | Ultra Cotton™ Youth T-Shirt | 15 |
| 2000L | Ultra Cotton™ Classic Fit Ladies T-Shirt | 15 |
| 2000P | Ultra Cotton™ Toddler T-Shirt | 15 |
| 3800 | Ultra Cotton™ Adult Piqué Sport Shirt | 16 |
| 2800 | Ultra Cotton™ Adult Jersey Sport Shirt | 16 |
| 94800 | New DryBlend™ Adult Piqué Sport Shirt | 17 |
| 94800L | New DryBlend™ Missy Fit Piqué Sport Shirt | 17 |
| 18700 | New Heavy Blend™ Vintage Classic Adult Full Zip Hooded Sweatshirt | 19 |
| 18600 | Heavy Blend™ Adult Full Zip Hooded Sweatshirt | 19 |
| 18600B | Heavy Blend™ Youth Full Zip Hooded Sweatshirt | 19 |
| 18500 | Heavy Blend™ Adult Hooded Sweatshirt | 20 |
| 18500B | Heavy Blend™ Youth Hooded Sweatshirt | 20 |
| 9500 | Ultra Cotton™ Adult Hooded Sweatshirt | 21 |
| 9000 | Ultra Cotton™ Adult Crewneck Sweatshirt | 21 |
| Product Sizing Chart | | 22 |
| 2012 Style, Colour and Size Selector | | 23 |



18700 Vintage Classic Adult Full Zip Hooded Sweatshirt

64V00/64V00L Adult and Ladies V-Neck T-Shirts





64V00 & 64V00L



Gildan®
Softstyle

**New 64200L Softstyle
Ladies Tank Top**

- 150 g/m² (141 g/m² in White)
- 100% cotton preshrunk jersey knit
- Deluxe 30's soft style yarns
- Wide straps
- Rib knit trim applied to neckline and armholes
- Side seam construction with stylish tapered fit
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

4 Colours LS-L2XL

-  Black 36 C
-  Navy 32 C
-  RS Sport Grey (90/10)* 295 H
-  White 30 N

* Cotton/Polyester

New Softstyle
T-Shirts



GILDAN
Softstyle



**New 64V00 Softstyle
Adult V-Neck T-Shirt**

- 150 g/m² (141 g/m² in White)
- 100% cotton preshrunk jersey knit
- Deluxe 30's soft style yarns
- Non topstitched 1.90 cm rib knit collar
- Taped neck and shoulders
- Mitred V-neck pattern
- Euro style fit in neck/shoulders/sleeves
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

4 Colours S-2XL

-  Black 36 C
-  Navy 32 C
-  RS Sport Grey (90/10)* 295 H
-  White 30 N

* Cotton/Polyester



Gildan
Softstyle



**New 64V00L Softstyle
Ladies V-Neck T-Shirt**

- 150 g/m² (141 g/m² in White)
- 100% cotton preshrunk jersey knit
- Deluxe 30's soft style yarns
- Non-topstitched 1.27 cm rib knit collar
- Taped neck and shoulders
- Mitred V-neck pattern
- Side seam construction with stylish tapered fit
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

4 Colours LS-L2XL

-  Black 36 C
-  Navy 32 C
-  RS Sport Grey (90/10)* 295 H
-  White 30 N

* Cotton/Polyester

 = Companion Style

64000 & 64000L

GILDAN
Softstyle

Gildan®
Softstyle

Softstyle T-Shirts





18 Colours 64000

S-2XL

-  Charcoal 42 C
-  Cherry Red 194 C
-  Chestnut 84 C
-  Dark Chocolate 105 C
-  Honey 189 C
-  Indigo Blue 80 C
-  Irish Green 167 C
-  Kiwi 186 C
-  Light Blue 69 C
-  Military Green 106 C
-  Paprika 190 C
-  Red 40 C
-  Royal 51 C
-  Sand 38 C

S-3XL

-  Black 36 C
-  Navy 32 C
-  RS Sport Grey (90/10)* 295 H
-  White 30 N

* Cotton/Polyester



GILDAN

Softstyle

64000 Softstyle Adult T-Shirt




- 150 g/m² (141 g/m² in White)
- 100% cotton preshrunk jersey knit
- Deluxe 30's soft style yarns
- Seamless double needle 1.90 cm collar
- Taped neck and shoulders
- Rolled forward shoulders for better fit
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

18 Colours 64000L

LS-L2XL

-  Azalea 71 C
-  Charcoal 42 C
-  Cherry Red 194 C
-  Chestnut 84 C
-  Dark Chocolate 105 C
-  Irish Green 167 C
-  Kiwi 186 C
-  Light Blue 69 C
-  Light Pink 20 C
-  Navy 32 C
-  Orchid 191 C
-  Purple 81 C
-  Red 40 C
-  Royal 51 C
-  RS Sport Grey (90/10)* 295 H
-  Sky 187 C

LS-L3XL

-  Black 36 C
-  White 30 N

* Cotton/Polyester



Gildan

Softstyle

64000L Softstyle Ladies T-Shirt



- 150 g/m² (141 g/m² in White)
- 100% cotton preshrunk jersey knit
- Deluxe 30's soft style yarns
- Seamless double needle 1.27 cm knit collar
- Taped neck and shoulders
- Side seam construction with stylish tapered fit!
- Slightly adjusted specs!
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

 = Companion Style


















GILDAN
Heavy Cotton

5000 Heavy Cotton Adult T-Shirt

- 180 g/m² (175 g/m² in White)
- 100% cotton preshrunk jersey knit
- Seamless double needle 1.90 cm collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

17 Colours

S-2XL

- N**  Antique Irish Green (90/10)* 248 C
- N**  Antique Jade Dome (90/10)* 249 C
- N**  Antique Orange (90/10)* 252 C
- N**  Antique Sapphire (90/10)* 254 C
- N**  Ash Grey (99/1)* 93 H
- N**  Blackberry (50/50)* 278 C
-  Charcoal 42 C
-  Daisy 98 C
- N**  Heather Red (50/50)* 234 C
-  Irish Green 167 C
-  Light Blue 69 C
-  Navy 32 C
-  Red 40 C
-  Royal 51 C
-  Sport Grey (90/10)* 95 H

S-3XL

-  Black 36 C
-  White 30 N

* Cotton/Polyester

N = New Colour Offering

T-Shirts

GILDAN
Ultra Cotton

2200 Ultra Cotton™ Adult Tank Top

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Banded neck and armholes
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

6 Colours S-2XL

-  Black 36 C
-  Navy 32 C
-  Red 40 C
-  Royal 51 C
-  Sport Grey (90/10)* 95 H
-  White 30 N

* Cotton/Polyester



2400 Ultra Cotton™ Adult Long Sleeve T-Shirt


- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Seamless double needle 1.90 cm collar
- Taped neck and shoulders
- Rib cuffs
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

8 Colours

S-2XL

-  Charcoal 42 C
-  Red 40 C
-  Royal 51 C
-  Sport Grey (90/10)* 95 H

S-3XL

-  Black 36 C
-  Navy 32 C
-  Safety Green (50/50)*^ 188 C
-  White 30 N

* Cotton/Polyester

^ Compliant with ANSI/ISEA 107 High Visibility Standards, AS/NZ 1960.4 1997 Retroreflective materials and devices for road traffic control purposes, AS/NZ 4602. 1999 High Visibility safety garments

GILDAN
Ultra Cotton



2400B Ultra Cotton™ Youth Long Sleeve T-Shirt

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Double needle 1.90 cm collar
- Taped neck and shoulders
- Rib cuffs
- Double needle bottom hem
- Quarter-turned to eliminate centre crease
- CPSIA Tracking Label Compliant

4 Colours YS-YXL

-  Black 36 C
-  Navy 32 C
-  Red 40 C
-  White 30 N

 = Tracking Label
CPSIA Tracking Label Compliant

**2000 Ultra Cotton™
Adult T-Shirt**



GILDAN
Ultra Cotton

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Seamless double needle 1.90 cm collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

50 Colours

S-2XL

- Azalea 71 C
- Blue Dusk 76 C
- Carolina Blue 109 C
- Cherry Red 194 C
- Chestnut 84 C
- Dark Heather (50/50)* 108 C
- Forest Green 33 C
- Galapagos Blue 264 C
- Heliconia 10 C
- Ice Grey 23 C
- Iris 56 C
- Irish Green 167 C
- Jade Dome 29 C
- Kiwi 186 C
- Light Pink 20 C
- Maroon 83 C
- Metro Blue 78 C
- Natural 31 N
- Pistachio 168 C
- Sapphire 26 C
- Serene Green 04 C
- Sky 187 C
- Tan 91 C
- Tangerine 35 C
- Texas Orange 25 C
- Yellow Haze 03 C

S-3XL

- Cardinal Red 11 C
 - Charcoal 42 C
 - Daisy 98 C
 - Dark Chocolate 105 C
 - Gold 24 C
 - Indigo Blue 80 C
 - Kelly Green 17 C
 - Light Blue 69 C
 - Lime 12 C
 - Military Green 106 C
 - Olive 39 C
 - Orange 37 C
 - Prairie Dust 67 C
 - Purple 81 C
 - Safety Green (50/50)*^ 188 C
 - Safety Orange (50/50)*^ 193 C
 - Sand 38 C
 - Stone Blue 09 C
- S-5XL**
- Black 36 C
 - Navy 32 C
 - Red 40 C
 - Royal 51 C
 - Sport Grey (90/10)* 95 H
 - White 30 N

* Cotton/Polyester
^ Compliant with ANSI/ISEA 107 High Visibility Standards, AS/NZ 1960.4 1997 Retroreflective materials and devices for road traffic control purposes, AS/NZ 4602. 1999 High Visibility safety garments

2000L, 2000B, 2000P & 2000



The Classic
2000 series



2000B Ultra Cotton™ 
Youth T-Shirt

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Seamless double needle 1.90 cm collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease
- CPSIA Tracking Label Compliant

- 28 Colours** YXS-YXL
-  Black 36 C
 -  Cardinal Red 11 C
 -  **N** Charcoal 42 C
 -  Daisy 98 C
 -  Dark Chocolate 105 C
 -  Forest Green 33 C
 -  Gold 24 C
 -  Heliconia 10 C
 -  Indigo Blue 80 C
 -  Irish Green 167 C
 -  Jade Dome 29 C
 -  Kelly Green 17 C
 -  Light Blue 69 C
 -  Light Pink 20 C
 -  Lime 12 C
 -  Maroon 83 C
 -  Navy 32 C
 -  Orange 37 C
 -  Prairie Dust 67 C
 -  Purple 81 C
 -  Red 40 C
 -  Royal 51 C
 -  Safety Green (50/50)*^ 188 C
 -  Safety Orange (50/50)*^ 193 C
 -  Sand 38 C
 -  Sapphire 26 C
 -  Sport Grey (90/10)* 95 H
 -  White 30 N
- * Cotton/Polyester
 ^ Compliant with ANSI/ISEA 107 High Visibility Standards, AS/NZ 1960.4 1997 Retroreflective materials and devices for road traffic control purposes, AS/NZ 4602. 1999 High Visibility safety garments


 = Tracking Label
 CPSIA Tracking Label Compliant

 = Companion Style **N** = New Colour Offering



2000L Ultra Cotton™ 
Classic Fit Ladies T-Shirt

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Taped neck and shoulders
- Seamless double needle 1.27 cm neck rib
- Feminine inspired pattern
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

- 13 Colours** LXS-L2XL
-  Black 36 C
 -  Dark Chocolate 105 C
 -  Dark Heather (50/50)* 108 C
 -  Iris 56 C
 -  Light Blue 69 C
 -  Light Pink 20 C
 -  Navy 32 C
 -  Purple 81 C
 -  Red 40 C
 -  Royal 51 C
 -  Sport Grey (90/10)* 95 H
 -  Violet 87 C
 -  White 30 N
- * Cotton/Polyester



2000P Ultra Cotton™ 
Toddler T-Shirt

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Double needle 1.90 cm collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease
- CPSIA Tracking Label Compliant


- 8 Colours** 2T-4T
-  Black 36 C
 -  Light Blue 69 C
 -  Light Pink 20 C
 -  Navy 32 C
 -  Red 40 C
 -  Royal 51 C
 -  Sport Grey (90/10)* 95 H
 -  White 30 N
- * Cotton/Polyester

3800 Ultra Cotton™ Adult Piqué Sport Shirt


- 220 g/m² (211 g/m² in White)
- 100% cotton piqué knit
- Soft spun yarn
- Contoured welt collar
- Clean finished placket with reinforced bottom box
- 3 woodtone buttons
- Welt cuffs
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

10 Colours

S-2XL

-  Charcoal 42 C
-  Light Blue 69 C
-  Red 40 C
-  Royal 51 C
-  RS Sport Grey (90/10)* 295 H
-  Sand 38 C
-  Tangerine 35 C

S-3XL

-  Black 36 C
-  Navy 32 C
-  White 30 N

* Cotton/Polyester





Sport Shirts

GILDAN
Ultra Cotton

2800 Ultra Cotton™ Adult Jersey Sport Shirt

- 200 g/m² (195 g/m² in White)
- 100% cotton preshrunk jersey knit
- Contoured welt collar
- Clean finished placket with reinforced bottom box
- 3 woodtone buttons
- Welt cuffs
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

4 Colours S-2XL

-  Black 36 C
-  Navy 32 C
-  Sport Grey (90/10)* 95 H
-  White 30 N

* Cotton/Polyester





New 94800
DryBlend™ Adult
Piqué Sport Shirt



- 220 g/m² (211 g/m² in White)
- 50% cotton/50% dryblend polyester preshrunk piqué knit
- 20's air jet yarn
- Contoured welt collar
- Heat transfer label
- 3 colour-matched buttons
- Clean finished placket with reinforced bottom box
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

5 Colours S-3XL

-  Black 36 C
-  Navy 32 C
-  Safety Green[^] 188 C
-  Sport Grey 95 H
-  White 30 N

[^] Compliant with ANSI/ISEA 107 High Visibility Standards, AS/NZ 1960.4 1997 Retroreflective materials and devices for road traffic control purposes, AS/NZ 4602. 1999 High Visibility safety garments

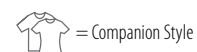
New 94800L
DryBlend™ Missy Fit
Piqué Sport Shirt



- 220 g/m² (211 g/m² in White)
- 50% cotton/50% dryblend polyester preshrunk piqué knit
- 20's air jet yarn
- Contoured welt collar
- Heat transfer label
- 2 colour-matched buttons
- Reversed placket with reinforced bottom box
- Side seamed with tapered feminine fit
- Welt cuffs
- Double needle bottom hem
- Quarter-turned to eliminate centre crease

4 Colours LS-L2XL

-  Black 36 C
-  Navy 32 C
-  Sport Grey 95 H
-  White 30 N



= Companion Style



= Dryblend Moisture Wicking Fabric

18700







Heavy Blend™ Fleece Styles

GILDAN
Heavy Blend™

New 18700 Heavy Blend™ Vintage Classic Adult Full Zip Hooded Sweatshirt

- 279 g/m²
- 50% cotton/50% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Cross Dyed Shades (2 colours in one fabric)
- Unlined hood
- Contrast Flat Drawcord (Dark Grey)
- YKK Brass Zipper and contrast (Dark Grey) trim
- Pouch pockets
- Double needle stitching
- Double needle cuffs
- 1 x 1 athletic rib with spandex
- Quarter-turned to eliminate centre crease

4 Colours S-2XL

-  Blackberry 278 C
-  Meadow 277 C
-  Russet 274 C
-  Tweed 276 C



18600 Heavy Blend™ Adult Full Zip Hooded Sweatshirt

- 279 g/m² (262 g/m² in White)
- 50% cotton/50% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Unlined hood with colour-matched drawstring
- YKK metal zipper
- Overlapped fabric across zipper allows full chest printing
- Pouch pockets
- Double needle stitching
- Double needle cuffs
- 1 x 1 athletic rib with spandex
- Quarter-turned to eliminate centre crease

10 Colours

XS-2XL

-  Dark Chocolate 105 C
-  Royal 51 C
-  White 30 N

S-2XL

-  Carolina Blue 109 C
-  Irish Green 167 C
-  Light Pink 20 C

-  Red 40 C

XS-3XL

-  Navy 32 C

-  Sport Grey 95 H

XS-5XL

-  Black 36 C



18600B Heavy Blend™ Youth Full Zip Hooded Sweatshirt

- 279 g/m² (262 g/m² in White)
- 50% cotton/50% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Unlined hood
- YKK nylon zipper
- Overlapped fabric across zipper allows full chest printing
- Pouch pockets
- Double needle stitching
- Double needle cuffs
- 1 x 1 athletic rib with spandex
- Quarter-turned to eliminate centre crease
- CPSIA Tracking Label Compliant

7 Colours YS-YXL

-  Black 36 C
-  Light Pink 20 C
-  Navy 32 C
-  Red 40 C
-  Royal 51 C
-  Sport Grey 95 H
-  White 30 N






 = Tracking Label
CPSIA Tracking Label Compliant

18500 Heavy Blend™ Adult Hooded Sweatshirt

- 279 g/m² (262 g/m² in White)
- 50% cotton/50% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Double-lined hood with matching drawstring
- Double needle stitching
- Pouch pocket
- Double needle cuffs
- 1 x 1 athletic rib with spandex
- Quarter-turned to eliminate centre crease

13 Colours

XS-2XL

-  Dark Chocolate 105 C
-  Navy 32 C
-  Royal 51 C
-  Sport Grey 95 H
-  White 30 N

S-2XL

-  Cherry Red 194 C
-  Dark Heather 108 C
-  Heliconia 10 C
-  Indigo Blue 80 C
-  Irish Green 167 C
-  Light Blue 69 C

-  Purple 81 C

XS-5XL

-  Black 36 C



GILDAN
Heavy Blend™

18500B Heavy Blend™ Youth Hooded Sweatshirt



- 279 g/m² (262 g/m² in White)
- 50% cotton/50% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Double-lined hood
- Double needle stitching
- Pouch pocket
- Double needle cuffs
- 1 x 1 athletic rib with spandex
- Quarter-turned to eliminate centre crease
- CPSIA Tracking Label Compliant

5 Colours YS-YXL

-  Black 36 C
-  Navy 32 C
-  Red 40 C
-  Sport Grey 95 H
-  White 30 N



 = Tracking Label
CPSIA Tracking Label Compliant



Fleece



9000



**9500 Ultra Cotton™
Adult Hooded Sweatshirt**



- 325 g/m²
- 80% cotton/20% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Double-lined hood with matching drawstring
- Double needle stitching
- Pouch pocket
- 2 x 1 fashion rib with spandex
- Quarter-turned to eliminate centre crease

3 Colours S-2XL

-  Black 36 C
-  Navy 32 C
-  Sport Grey (70/30)* 95 H

* Cotton/Polyester

**9000 Ultra Cotton™
Adult Crewneck Sweatshirt**



- 325 g/m² (306 g/m² in White)
- 80% cotton/20% polyester preshrunk yarn
- Air jet yarn = softer feel and no pilling
- Double needle stitching
- 2 x 1 fashion rib with spandex
- Quarter-turned to eliminate centre crease

3 Colours S-2XL

-  Black 36 C
-  Navy 32 C
-  White 30 N

Australia 2012 Product Sizing Chart

T-SHIRTS

All measurements are nominal and are presented Width X Length

Adult T-Shirt 2000 / Tank Top 2200 / Long Sleeve T-Shirt 2400 / Adult T-Shirt 5000

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | | S | M | L | XL | 2XL | 3XL | 4XL | 5XL |
| | | 46 cm x 71 cm | 51 cm x 74 cm | 56 cm x 76 cm | 61 cm x 79 cm | 66 cm x 81 cm | 71 cm x 84 cm | 76 cm x 86 cm | 81 cm x 89 cm |

Ladies T-Shirt 2000L

| | | | | | | | | | |
|--|---------------|---------------|---------------|---------------|---------------|---------------|--|--|--|
| | LXS | LS | LM | LL | LXL | L2XL | | | |
| | 41 cm x 60 cm | 46 cm x 64 cm | 51 cm x 66 cm | 56 cm x 69 cm | 61 cm x 71 cm | 66 cm x 74 cm | | | |

Youth T-Shirts 2000B / Long Sleeve T-Shirt 2400B

| | | | | | | | | | |
|--|--|---|--|--|--|--|--|--|--|
| | YXS | YS | YM | YL | YXL | | | | |
| | 41 cm x 52 cm approx. sizing: (6 to 8) | 43 cm x 56 cm approx. sizing: (8 to 10) | 46 cm x 60 cm approx. sizing: (10 to 12) | 48 cm x 64 cm approx. sizing: (12 to 14) | 51 cm x 67 cm approx. sizing: (14 to 16) | | | | |

Toddler T-Shirt 2000P

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|--|--|--|--|--|
| | | 2T | 3T | 4T | | | | | |
| | | 33 cm x 43 cm | 36 cm x 46 cm | 38 cm x 48 cm | | | | | |

Adult T-Shirt 64000 / V-Neck T-Shirt 64V00

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|---------------|--|--|
| | | S | M | L | XL | 2XL | 3XL | | |
| | | 46 cm x 69 cm | 51 cm x 71 cm | 56 cm x 74 cm | 61 cm x 76 cm | 66 cm x 79 cm | 71 cm x 81 cm | | |

Ladies Softstyle T-Shirt 64000L / Tank Top 64200L / V-Neck T-Shirt 64V00L

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|---------------|--|--|
| | | LS | LM | LL | LXL | L2XL | L3XL | | |
| | | 41 cm x 64 cm | 43 cm x 67 cm | 47 cm x 69 cm | 50 cm x 71 cm | 56 cm x 72 cm | 60 cm x 74 cm | | |

SPORT SHIRTS

All measurements are nominal and are presented Width X Length

Adult Jersey Sport Shirt 2800

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|--|--|--|
| | | S | M | L | XL | 2XL | | | |
| | | 46 cm x 70 cm | 51 cm x 74 cm | 56 cm x 76 cm | 61 cm x 79 cm | 66 cm x 81 cm | | | |

Adult Piqué Sport Shirt 3800

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|---------------|--|--|
| | | S | M | L | XL | 2XL | 3XL | | |
| | | 48 cm x 72 cm | 53 cm x 76 cm | 58 cm x 79 cm | 64 cm x 81 cm | 69 cm x 84 cm | 74 cm x 86 cm | | |

Adult Piqué Sport Shirt 94800

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|---------------|--|--|
| | | S | M | L | XL | 2XL | 3XL | | |
| | | 48 cm x 70 cm | 53 cm x 74 cm | 58 cm x 76 cm | 64 cm x 79 cm | 69 cm x 81 cm | 74 cm x 84 cm | | |

Missy Fit Piqué Sport Shirt 94800L

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|--|--|--|
| | | LS | LM | LL | LXL | L2XL | | | |
| | | 42 cm x 65 cm | 46 cm x 67 cm | 51 cm x 68 cm | 57 cm x 69 cm | 62 cm x 71 cm | | | |

FLEECE

All measurements are nominal and are presented Width X Length

Adult Crewneck Sweatshirt 9000 / Hooded Sweatshirt 9500

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|---------------|--|--|--|
| | | S | M | L | XL | 2XL | | | |
| | | 51 cm x 69 cm | 56 cm x 71 cm | 61 cm x 74 cm | 66 cm x 76 cm | 71 cm x 79 cm | | | |

Adult Hooded Sweatshirt 18500

| | | | | | | | | | |
|--|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | XS | S | M | L | XL | 2XL | 3XL | 4XL | 5XL |
| | 46 cm x 64 cm | 51 cm x 66 cm | 56 cm x 69 cm | 61 cm x 71 cm | 66 cm x 74 cm | 71 cm x 76 cm | 76 cm x 79 cm | 81 cm x 81 cm | 86 cm x 84 cm |

Youth Hooded Sweatshirt 18500B

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|--|--|--|--|
| | | YS | YM | YL | YXL | | | | |
| | | 38 cm x 46 cm | 43 cm x 53 cm | 48 cm x 61 cm | 51 cm x 65 cm | | | | |

Adult Full Zip Hooded Sweatshirts 18600 / 18700

| | | | | | | | | | |
|--|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | XS | S | M | L | XL | 2XL | 3XL | 4XL | 5XL |
| | 46 cm x 64 cm | 49 cm x 66 cm | 54 cm x 69 cm | 59 cm x 71 cm | 64 cm x 74 cm | 69 cm x 76 cm | 74 cm x 79 cm | 81 cm x 81 cm | 84 cm x 84 cm |

Youth Full Zip Hooded Sweatshirt 18600B

| | | | | | | | | | |
|--|--|---------------|---------------|---------------|---------------|--|--|--|--|
| | | YS | YM | YL | YXL | | | | |
| | | 36 cm x 47 cm | 41 cm x 55 cm | 46 cm x 62 cm | 49 cm x 66 cm | | | | |



Visit mygildan.com.au
where you can find online catalogues,
GildanCSR.com (our stewardship initiatives),
FAQs and Glossary